



collection

Heavy Duty

2019



BASED IN SLOVENIA, IN A PRISTINE NATURAL ENVIRONMENT SURROUNDED BY FORESTS, ALPINA IS A BRAND NAME THAT GUARANTEES HIGH-QUALITY CRAFTSMANSHIP, UNCONVENTIONAL SOLUTIONS, AND FUNCTIONAL DESIGN. AMONG ITS MANY PRODUCT RANGES, ALPINA IS GLOBALLY BEST KNOWN AS THE FIRST CHOICE OF OLYMPIC AND WORLD CUP WINNERS IN CROSS-COUNTRY SKIING RACES. HOWEVER, THE TOP KNOWLEDGE AND STANDARDS NEEDED TO MEET CHAMPIONS' EXPECTATIONS ARE INTEGRATED INTO ALL OF THE COMPANY'S SPORTS AND FASHION FOOTWEAR, SPREADING ALPINA'S FLAIR ACROSS THE GLOBE.

CRAFTSMEN IN THE SMALL TOWN OF ŽIRI HAVE BEEN MAKING FOOTWEAR SINCE THE MIDDLE OF THE NINETEENTH CENTURY. A LOT HAS CHANGED SINCE THE GOOD OLD DAYS, BUT THIS DEDICATION TO CRAFTSMANSHIP AND HANDIWORK HAS REMAINED PRACTICALLY THE SAME. EVERY SHOE THAT COMES OUT OF THE ALPINA DEVELOPMENT CYCLE BEARS TRACES OF TIMELESS WISDOM AND EVERLASTING KNOW-HOW.

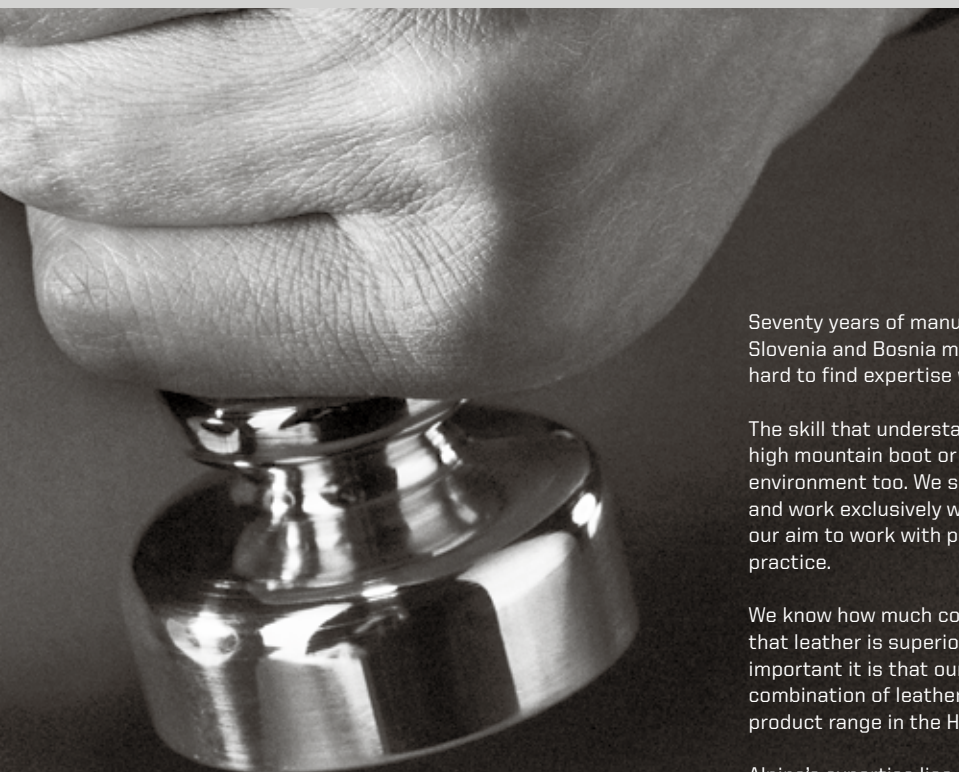
Production and materials



Production and materials

Superior Performance in all Terrains and all Weathers

HANDCRAFTED IN EUROPE

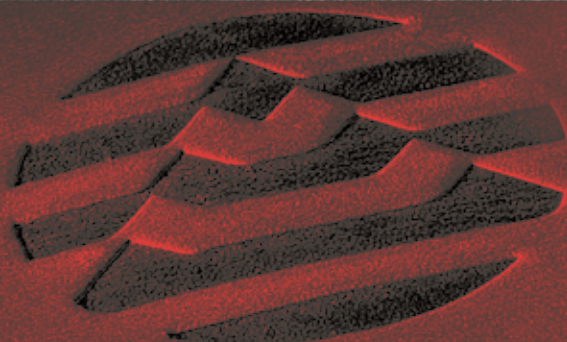


Seventy years of manufacturing experience using our own factories in Slovenia and Bosnia mean Alpina has unrivalled knowledge and nowadays a hard to find expertise when it comes to selecting leather for boots.

The skill that understands the application for an animal hide whether for a high mountain boot or one of new Heat models looks at our footprint on the environment too. We select natural dyes for boots in the Hunting category and work exclusively with tanneries in Germany and Italy consistent with our aim to work with partners that deliver to European standards of best practice.

We know how much comfort, fit and durability are key to you. We know that leather is superior to man-made fibres for silence in the field and how important it is that our boots do not take long to walk in. To get the right combination of leathers in our boots we use water repellent cow hide for our product range in the Hunting category.

Alpina's expertise lies in its ability to take this natural product, understand its characteristics and apply them to a highly technical boot for you.



Our leather selection has a combined total of 70 years of experience in selecting, grade and developing leather. It is this knowledge together with a relentless focus on quality and performance that makes Alpina the brand of choice for Olympic athletes, renowned mountaineers and hunters around the world.

TOP GRAIN LEATHER

Top Grain leather refers to the process of sanding away the natural grain from the top surface of the leather. Once the outermost layer of the hide is removed it makes the leather thinner and more workable for the manufacturer.

Alpina selects Top Grain leather for its strength, stain resistance and ability to hold its form. This is particularly important to ensure comfort and fit for the wearer.

NUBUCK

Nubuck is top grain leather that is created from the outer side of a hide. The fine grain noted for its velvet like texture and extremely lush appearance. The grain has not been processed, but it is brushed and polished give a slight nap of short protein fibers, producing a velvet-like surface.

2,0-2,8 mm

NAPA

The leather comes from hides that are treated with chromium salts and dyed during the final stage of production. It has a soft and fine thin grain texture. Because of its flexibility, absorption properties and durability it's used in the tongues and collars of premium boots.

0,9-1,4 mm

BOX

Box Leather is taken from the hides of calves and has a pliable feel whilst being firm in consistency. It has hard wearing characteristics and thus normally used in tactical and other heavy-duty boots.

1,4-2,2 mm

SPLIT LEATHER

Split Leather is produced from the fibrous or lower part of the cow rawhide that was left after the top-grain has been separated away. The process of splitting the hide creates smaller sections or cuts of varying thickness and quality. Key features: durability, ability to hold colour when dyed and it comes in a variety of thickness grades depending on the use of the boots.

1,8-3,0 mm

BYCAST LEATHER

Normally it is used in areas exposed to high level of abrasion. Material is made with a split leather backing covered with an embossed layer of polyurethane or vinyl. This is laminated to the surface and then embossed with a leather grain giving the material a slightly stiffer feel.

1,8-2,0 mm



622L1 HUNTER HEAT

SIZE RUN 6,5-14
COLOR Brown
WEIGHT 1100 g
UPPER nubuck leather 2,8 mm
SOLE vibram rubber
LINING sympatex
FLEX stiff



631R1 TRAPPER W HEAT

SIZE RUN 2,5-8
COLOR Brown
WEIGHT 840 g
UPPER nubuck leather 2,6 mm
SOLE vibram rubber
LINING sympatex
FLEX medium




69241 TRAPPER HEAT


SIZE RUN 6,5-14
COLOR Green
WEIGHT 910 g
UPPER nubuck leather 2,8 mm
SOLE rubber
LINING sympatex
FLEX medium




BUTTON SETTINGS




100%



70%



50%




OFF


BATTERY AND CHARGING




SOLE STIFFNESS INDEX



SOFT



MEDIUM



STIFF





SYMPATEX waterproof membrane
Alpina boots are made with Sympatex, a recognized water-resistant membrane that protects the foot from any unwanted moisture. At the same time, it provides good ventilation, which means the boot is well suited to all kinds of weather and conditions.



Alpina's unique fully-integrated InTemp heating system keeps your feet comfortably warm at all times, but never overheated.



The volume control plate, positioned under the insole, allows for precise adjustment of boot volume, independently, for the left and right foot- because not all feet are created equal. Removing the plate provides greater shoe volume.



Firm VIBRAM sole

The widely recognized and respected Vibram sole delivers unrivaled firmness, ensuring a steady hold on any and all surfaces, no matter how challenging - the best you can have between your foot and whatever stands below.

Battery and charging

technology on a mission

CHARGING TIME IS APPROX. 2 HOURS. FOR CHARGING PLUG THE Y CABLES OF THE CHARGER INTO THE PLUG ON THE BACK OF EACH LINER AND PLUG THE CHARGER INTO A STANDARD HOUSEHOLD SOCKET.

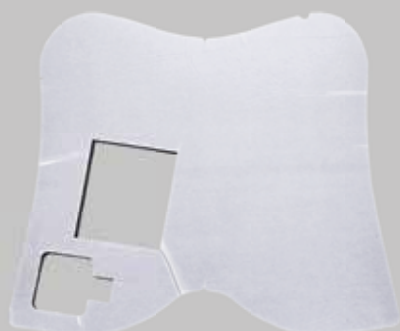
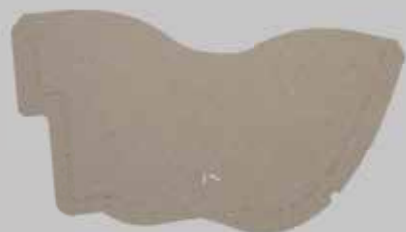




POWERED BY A RECHARGEABLE 7.4V LITHIUM BATTERY IN THE CUFF OF EACH BOOT, YOU CAN SET THE BOOTS TO HEAT AT 45 DEGREES OR 55 DEGREES FOR UP TO 4 HOURS WARMTH AT THE TOUCH OF BUTTON.



**Product
components**
technology on a mission





PRODUCTION FACTS

FIRST HEATABLE SHOE DESIGNED FOR WOMEN



140min



180pcs



MADE IN EUROPE

Upper stitching, assembly and final production in Europe.

PRODUCTION TIME

Time needed for production of one pair of Trapper W Heat boots is 140min

COMPONENTS

There are 90 different components needed for production of one Trapper W Heat, that is 180 pieces for one pair.

LEATHER SOURCING

Our leather selection team has a combined total of 70 years of experience in selecting, grade and developing leather.

WELL TESTED SOLE CHASSIS

More than **250.000** pairs produced on this type of sole.

Alpina's Lady Trapper Heat blends the pedigree of a hiking boot with its market leading Heat technology to provide year round comfort and remove the feeling of cold feet in winter.

Take a best-selling last that assures superb fit and traction, combine with waterproofing and breathability and then add the integrated In Temp system for three levels of warmth. There isn't much these boots can't handle.

Powered by a rechargeable 7.4V lithium battery in the cuff of each boot, you can set the boots to heat at 45 degrees or 55 degrees for up to 4 hours warmth at the touch of button.

Say good-bye to thick socks and enjoy the additional comfort assured right from the start thanks to the slightly forward angle of the foot in the boot which means they wear in easily and provide many hours of comfortable use.



Hunting

High boots

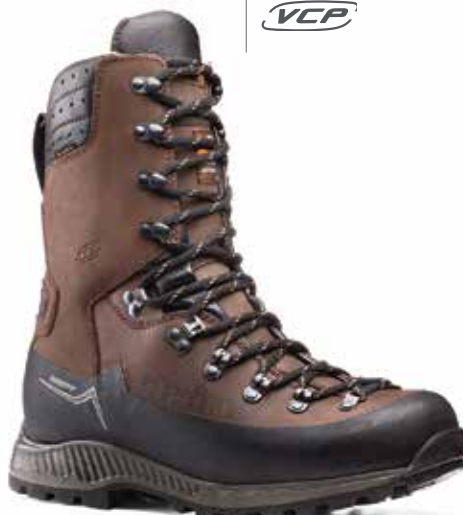
62141 HUNTER

SIZE RUN 6,5-14
COLOR Brown
WEIGHT 1050 g
UPPER nubuck leather 2,8 mm
SOLE vibram rubber
LINING sympatex
FLEX stiff



62701/63881 FORESTER

SIZE RUN 6,5-14/2,5-6
COLOR Brown
WEIGHT 1100 g
UPPER nubuck leather 2,8 mm
SOLE vibram rubber
LINING sympatex
FLEX stiff



69803 ARPENAZ H

SIZE RUN 6,5-14
COLOR Brown
WEIGHT 860 g
UPPER box leather 2,2 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



69952/63342 TRAPPER RJ

SIZE RUN 6,5-14/3-6
COLOR Dark brown
WEIGHT 910 g
UPPER box leather 2,2 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



69252/63602 TRAPPER

SIZE RUN 6,5-14/3-6
COLOR Brown
WEIGHT 910 g
UPPER nubuck leather 2,2 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



69101/63101 TRAPPER 2.0

SIZE RUN 6,5-14/3-6
COLOR Brown
WEIGHT 900 g
UPPER nubuck leather 2,6 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®





Hunting

Medium high boots

69383 TIBET

SIZE RUN 2,5-14
COLOR Brown
WEIGHT 780 g
UPPER box leather 2,2 mm
SOLE vibram rubber
LINING sympatex
FLEX stiff



69382/63422

TIBET

SIZE RUN 6,5-14/2,5-8
COLOR Brown
WEIGHT 780 g
UPPER nubuck leather 2,6 mm
SOLE vibram rubber
LINING sympatex
FLEX stiff



69963 KADORE H

SIZE RUN 2,5-14
COLOR Brown
WEIGHT 670 g
UPPER box leather 2,2 mm
SOLE vibram rubber
LINING leather
FLEX medium



69961 KADORE H

SIZE RUN 6,5-14
COLOR Dark green
WEIGHT 670 g
UPPER nubuck leather 2,0 mm
SOLE vibram rubber
LINING leather
FLEX medium



69891 KADORE

SIZE RUN 6,5-14
COLOR Dark brown
WEIGHT 620 g
UPPER nubuck leather 2,0 mm
SOLE vibram rubber
LINING leather
FLEX medium



63911 KADORE W

SIZE RUN 2,5-8
COLOR Dark brown
WEIGHT 600 g
UPPER nubuck leather 2,0 mm
SOLE vibram rubber
LINING leather
FLEX medium



69022/63962
PRIMA MID

SIZE RUN 6,5-14/2,5-6
COLOR Brown
WEIGHT 680 g
UPPER nubuck leather 2,0 mm
SOLE vibram rubber
LINING alpitex
FLEX medium



69682
STADOR

SIZE RUN 6,5-14
COLOR Brown/grey
WEIGHT 660 g
UPPER nubuck leather 2,0 mm
SOLE vibram rubber
LINING alpitex
FLEX medium



63901
STADOR W

SIZE RUN 2,5-8
COLOR Brown/green
WEIGHT 600 g
UPPER nubuck leather 2,0 mm
SOLE vibram rubber
LINING alpitex
FLEX medium



69312/63642
TUNDRA

SIZE RUN 6,5-14/3-6
COLOR Brown
WEIGHT 710 g
UPPER nubuck leather 2,0 mm/split leather
SOLE rubber
LINING alpitex
FLEX medium



69991
HAVAC H

SIZE RUN 6,5-14
COLOR Dark green
WEIGHT 690 g
UPPER nubuck leather 2,2 mm
SOLE vibram rubber
LINING alpitex
FLEX medium



69271
HAVAC

SIZE RUN 6,5-14
COLOR Brown
WEIGHT 655 g
UPPER nubuck leather 2,2 mm
SOLE vibram rubber
LINING alpitex
FLEX medium



Hunting
Medium high boots

Hunting

Medium high boots

62981 NEPAL

SIZE RUN 6,5-14
COLOR Beige
WEIGHT 850 g
UPPER nubuck leather 2,8 mm
SOLE vibram rubber
LINING sympatex
FLEX stiff



63261 NEPAL

SIZE RUN 3-8
COLOR Beige
WEIGHT 720 g
UPPER nubuck leather 2,8 mm
SOLE vibram rubber
LINING sympatex
FLEX stiff



62121 NEPAL

SIZE RUN 6,5-14
COLOR Brown
WEIGHT 850 g
UPPER nubuck leather 2,8 mm
SOLE vibram rubber
LINING sympatex
FLEX stiff



62992 LADAKH CLASSIC

SIZE RUN 6,5-14
COLOR Brown
WEIGHT 780 g
UPPER nubuck leather 2,6 mm
SOLE vibram rubber
LINING leather
FLEX stiff



691K1/63151 PRIMA LOW H

SIZE RUN 6,5-14/2,5-6
COLOR Dark brown
WEIGHT 500 g
UPPER nubuck leather 2,8 mm
SOLE vibram rubber
LINING leather
FLEX soft



692Z1/631D1 PRIMA LOW 2.0

SIZE RUN 6,5-14/2,5-6
COLOR Black
WEIGHT 490 g
UPPER nubuck leather 2,0 mm
SOLE vibram rubber
LINING alpitex
FLEX soft



692Z2/631D2 PRIMA LOW 2.0

SIZE RUN 6,5-14/2,5-6
COLOR Brown
WEIGHT 490 g
UPPER nubuck leather 2,0 mm
SOLE vibram rubber
LINING alpitex
FLEX soft





69801/63031
ARPENAZ

SIZE RUN 6,5-14/3-6
COLOR Black
WEIGHT 860 g
UPPER box leather 2,2 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



690A2
ARPENAZ

SIZE RUN 36-50
COLOR Brown
WEIGHT 860 g
UPPER box leather 2,2 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



69691/66811
TRAPPER

SIZE RUN 6,5-14/3-6
COLOR Black
WEIGHT 860 g
UPPER box leather 2,2 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



69201/63891
TIERRA

SIZE RUN 6,5-14/3-6
COLOR Black
WEIGHT 780 g
UPPER box leather 2,2 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



690B2
TIERRA

SIZE RUN 36-50
COLOR Brown
WEIGHT 1100 g
UPPER split leather 2,2 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



691C1/691D1
K9 NO

SIZE RUN 6,5-14/2,5-8
COLOR Black
WEIGHT 820 g
UPPER nubuck leather 2,2 mm
SOLE vibram rubber
LINING alpitex
FLEX medium



Tactical

69141/63081

K9 EN 03

SIZE RUN 6,5-14/3-6
COLOR Black
WEIGHT 890 g
UPPER nubuck leather 2,2 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



62461
TETON SV

SIZE RUN 37-47
COLOR Black
WEIGHT 1250 g
UPPER nubuck leather 2,8 mm
SOLE vibram rubber
LINING leather
FLEX stiff

AUTOMATIC CRAMPONS



Thinsulate
INSULATION



69A92
SAHARA

SIZE RUN 36-50
COLOR Beige
WEIGHT 690 g
UPPER split leather 2,2 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



69351

PATH A

SIZE RUN 36-50
COLOR Black
WEIGHT 560 g
UPPER box leather 2,2 mm
SOLE rubber
LINING alpitex
FLEX soft



622A1
POLICE

SIZE RUN 39-46
COLOR Black
WEIGHT 610 g
UPPER box leather 1,6 mm
SOLE rubber
LINING sympatex
FLEX medium

SympaTex®



HUNTING High boots InTemp group



CODE	622L1	69241	631R1
MODEL	HUNTER HEAT	TRAPPER HEAT	TRAPPER W HEAT
SIZE	6,5-14	6,5-14	2,5-8
UPPER	NUBUCK LEATHER 2,8 MM	NUBUCK LEATHER	NUBUCK LEATHER 2,6
FLEX	STIFF	MEDIUM	MEDIUM
SOLE	VIBRAM RUBBER	RUBBER	VIBRAM RUBBER
LINING	SYMPATEX	SYMPATEX	SYMPATEX
	INTEMP HEATING SYSTEM	INTEMP HEATING SYSTEM	INTEMP HEATING SYSTEM
			THINSULATE

HUNTING High boots



CODE	62141	62701/63811	69803	69952/63342	69252/63602	69101/63101
MODEL	HUNTER	FORESTER	ARPEAZ H	TRAPPER RJ	TRAPPER	TRAPPER 2.0
SIZE	6,5-14	6,5-14/2,5-6	6,5-14	6,5-14/3-6	6,5-14/3-6	6,5-14/3-6
UPPER	NUBUCK LEATHER 2,8MM	NUBUCK LEATHER 2,8MM	BOX LEATHER 2,2MM	BOX LEATHER 2,2MM	NUBUCK LEATHER 2,2MM	NUBUCK LEATHER 2,6MM
FLEX	STIFF	STIFF	MEDIUM	MEDIUM	MEDIUM	MEDIUM
SOLE	VIBRAM RUBBER	VIBRAM RUBBER	RUBBER	RUBBER	RUBBER	RUBBER
LINING	SYMPATEX	SYMPATEX	SYMPATEX	SYMPATEX	SYMPATEX	SYMPATEX

HUNTING Medium high boots



CODE	69383	69382/63422	69963	69961	69891	63911
MODEL	TIBET	TIBET	KADORE H	KADORE H	KADORE	KADORE W
SIZE	2,5-14	2,5-14	2,5-14	6,5-14	6,5-14	2,5-8
UPPER	BOX LEATHER 2,2MM	NUBUCK LEATHER 2,6MM	BOX LEATHER 2,2MM	NUBUCK LEATHER 2,0MM	NUBUCK LEATHER 2,0MM	NUBUCK LEATHER 2,0MM
FLEX	STIFF	STIFF	MEDIUM	MEDIUM	MEDIUM	MEDIUM
SOLE	VIBRAM RUBBER	VIBRAM RUBBER	VIBRAM RUBBER	VIBRAM RUBBER	VIBRAM RUBBER	VIBRAM RUBBER
LINING	SYMPATEX	SYMPATEX	LEATHER	LEATHER	LEATHER	LEATHER



CODE	62121	62981	63261	69991	69271	62992
MODEL	NEPAL	NEPAL	NEPAL W	HAVAC H	HAVAC	LADAKH CLASSIC
SIZE	6,5-14	6,5-14	3-8	6,5-14	6,5-14	6,5-14
UPPER	NUBUCK LEATHER 2,8MM	NUBUCK LEATHER 2,8MM	NUBUCK LEATHER 2,8MM	NUBUCK LEATHER 2,2MM	NUBUCK LEATHER 2,2MM	NUBUCK LEATHER 2,6MM
FLEX	STIFF	STIFF	STIFF	MEDIUM	MEDIUM	STIFF
SOLE	VIBRAM RUBBER	VIBRAM RUBBER	VIBRAM RUBBER	VIBRAM RUBBER	VIBRAM RUBBER	VIBRAM RUBBER
LINING	SYMPATEX	SYMPATEX	SYMPATEX	ALPITEX	ALPITEX	LEATHER

HUNTING
Medium high boots



CODE	69022/63962	69312/63642	69682	63901
MODEL	PRIMA MID	TUNDRA	STADOR	STADOR W
SIZE	6,5-14/2,5-6	6,5-14/3-6	6,5-14	2,5-8
UPPER	NUBUCK LEATHER 2,0MM	NUBUCK LEATHER 2,0MM/SPLIT LEATHER	NUBUCK LEATHER 2,0MM	NUBUCK LEATHER 2,0MM
FLEX	MEDIUM	MEDIUM	MEDIUM	MEDIUM
SOLE	VIBRAM RUBBER	RUBBER	VIBRAM RUBBER	VIBRAM RUBBER
LINING	ALPITEX	ALPITEX	ALPITEX	ALPITEX

HUNTING
Low boots



CODE	691K1/63151	692Z1/63101	692Z2/63102
MODEL	PRIMA LOW H	PRIMA LOW 2.0	PRIMA LOW 2.0
SIZE	6,5-14/2,5-6	6,5-14/2,5-6	6,5-14/2,5-6
UPPER	NUBUCK LEATHER 2,8 MM	NUBUCK LEATHER 2,0MM	NUBUCK LEATHER 2,0MM
FLEX	SOFT	SOFT	SOFT
SOLE	VIBRAM RUBBER	VIBRAM RUBBER	VIBRAM RUBBER
LINING	LEATHER	ALPITEX	ALPITEX
	INTEMP HEATING SYSTEM	INTEMP HEATING SYSTEM	INTEMP HEATING SYSTEM

TACTICAL



CODE	69801/63031	690A2	69691/66811	69201/63891	690B2	691C1/69101
MODEL	ARPENAZ	ARPENAZ	TRAPPER	TIERRA	TIERRA	K9 NO
SIZE	6,5-14/3-6	36-50	6,5-14/3-6	6,5-14/3-6	30-50	6,5-14/2,5-8
UPPER	BOX LEATHER 2,2MM	BOX LEATHER 2,2MM	BOX LEATHER 2,2MM	BOX LEATHER 2,2MM	SPLIT LEATHER 2,2MM	NUBUCK LEATHER 2,2MM
FLEX	MEDIUM	MEDIUM	MEDIUM	MEDIUM	MEDIUM	MEDIUM
SOLE	RUBBER	RUBBER	RUBBER	RUBBER	RUBBER	VIBRAM RUBBER
LINING	SYMPATEX	SYMPATEX	SYMPATEX	SYMPATEX	SYMPATEX	ALPITEX



CODE	69141/63081	62461	69A92	622A1	63901
MODEL	K9 EN 03	TETON SV	SAHARA	POLICE	PATH A
SIZE	6,5-14/3-6	37-47	36-50	39-46	39-46
UPPER	NUBUCK LEATHER 2,2MM	NUBUCK LEATHER 2,8MM	SPLIT LEATHER 2,2MM	BOX LEATHER 1,6MM	BOX LEATHER 2,2MM
FLEX	MEDIUM	STIFF	MEDIUM	MEDIUM	SOFT
SOLE	RUBBER	VIBRAM RUBBER	RUBBER	RUBBER	RUBBER
LINING	SIMPATEX	LEATHER	SIMPATEX	SIMPATEX	ALPITEX
		AUTOMATIC CRAMPONS			



INSPIRED BY TRADITION, DRIVEN BY PERFECTION

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